AIR-OPERATED DOUBLE DIAPHRAGM PUMPS





Suction / delivery connections	G 3" f or DN 80 (*)
Air fitting	G 3/4" f
Max flow rate*	800 l/min
Max supply air pressure	8 bar
Max head*	80 m
Max negative suction head - dry-running**	4 m
Max negative suction head - pump primed	9,5 m
Max diameter of suspended solids	10 mm
Noise level	80 dB
Volume per stroke	1825 cc

(*) NPT fittings on request

** The value depends on the pump configuration.



Product designed and constructed in Italy

PATENTED stall-prevention pneumatic circuit

Operates with non-lubricated air

SELF-PRIMING

Dry operation

ATEX certification for ZONE 1 - ZONE 2

IECEx certification

Adjustable operating speed

Extremely versatile

Suitable for pumping liquids with high viscosity and demanding applications

Possibility of pumping fluids containing suspended solids

Possibility of suspended installation

Manifolds can be supplied with stainless steel reinforcement rings for pumps in PP – PP+CF – PVDF

Suitable for continuous use

AIR-OPERATED DOUBLE DIAPHRAGM PUMPS



Specifications and types

 $\langle \mathcal{E}_{x} \rangle$

STANDARD: II 3G Ex h IIB T4 Gc - II 3D Ex h IIIB T135°C Dc X - I M2 Ex h I Mb X CONDUCT: II 2G Exh IIb T4 Gb - II 2D Exh IIIB T135°C DbX - Exh IIB T4 Gb - Exh IIIB T135°C Db

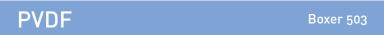


PP		Boxer 503
\triangle	Maximum Dimensions	
	Height	726 mm
	Width	585 mm
	Depth	403 mm



Construction materials (casing and manifolds) and net weight					
Polypropylene (with glass additive)	50 Kg				
	Max 3°C min.				
	65°C max				
Conductive polypropylene (with carbon additive)	50 Kg				
	Max 3°C min.				
	65°C max				



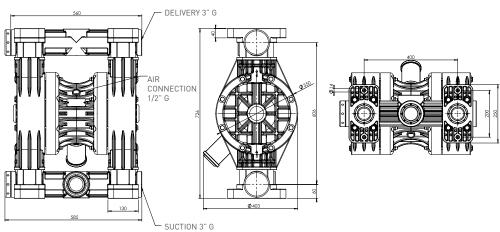




Maximum Dimensions	
Height	726 mm
Width	585 mm
Depth	403 mm



Construction materials (casing and r	nanifolds) and net weight
PVDF	67 Kg
	Max 3°C min.
	95°C max



AIR-OPERATED DOUBLE DIAPHRAGM PUMPS



Specifications and types

STANDARD: II 3G Ex h IIB T4 Gc - II 3D Ex h IIIB T135°C Dc X - I M2 Ex h I Mb X CONDUCT: II 2G Exh IIb T4 Gb-II 2D Exh IIIB T135°C Db X-Exh IIB T4 Gb-Exh IIIB T135°C Db



ALU Boxer 503

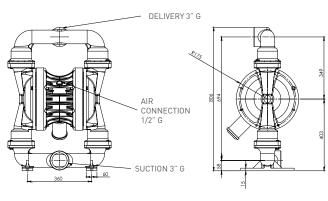


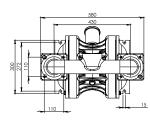
Maximum Dimensions	
Height	806 mm
Width	580 mm
Depth	404 mm



Construction materials (casing and manifolds) and net weight

ALU	66 Kg
	Max 3°C min.
	95°C max





Boxer 503



Electropolished AISI 316



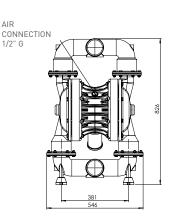
Maximum Dimensions	
Height	826 mm
Width	546 mm
Depth	404 mm

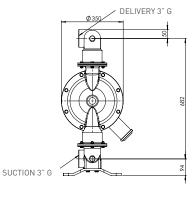


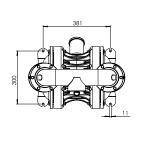
Construction materials (casing and manifolds) and net weight

Electropolished AISI 316	71 Kg
	Max 3°C min.
	95°C may







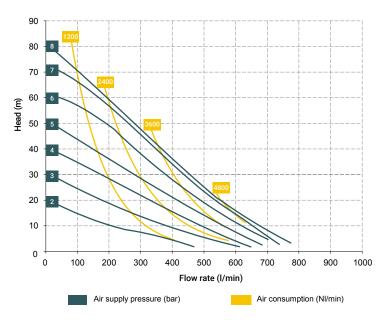


AIR-OPERATED DOUBLE DIAPHRAGM PUMPS



Specifications and types

STANDARD: II 3G Ex h IIB T4 Gc - II 3D Ex h IIIB T135°C Dc X - I M2 Ex h I Mb X CONDUCT: II 2G Exh IIb T4 Gb - II 2D Exh IIIB T135°C Db X - Exh IIB T4 Gb - Exh IIIB T135°C Db



*The curves and the performances refer to pumps with immersed suction and open delivery outlet, with water at 20°C and vary based on the composition materials.

• Equaflux 303

For the dampener materials refer to the relative technical sheet]
Polypropylene or PVDF basket strainer with fittings G 3" f/f

VALVFN000300APP (POLYPROPYLENE) VALVFN000300AFV (PVDF)

- Air regulation kit W8000-20-G
 Cycle counter
 Reinforcement rings

Flange kit (DIN flange - ANSI available on request): KITFLANG-B503P (POLYPROPYLENE) KITFLANG-B503F (PVDF) KITFLANG-B503A (AISI 316) KITFLANG-B503AL (ALUMINIUM)

T40 distributor material (pneumatic circuit):

• POM

Central material:

- Polypropylene (with glass additive)
- . Conductive polypropylene (with carbon additive)

Diaphragm materials:

- PTFE
- HYTREL
- SANTOPRENE
- NBR
- EPDM

Caps materials:

- Polypropylene (with glass additive)
- Conductive polypropylene (with carbon additive)
- PVDF
- AISI 316
- Aluminium

Balls materials:

- PTFE
- AISI 316
- EPDM
- NBR

O-ring materials:

- EPDM
- NBR
- VITON®
- PTFE

Package:

wooden crate - cm 83 x 70 x 52 - weight 25 Kg (PP+CF, PP+PVDF)

(the weight refers to the package only, without the pump) wooden crate - cm 93 x 68 x 51 - weight 25 Kg (ALU)

(the weight refers to the package only, without the pump)

wooden crate - cm 94 x 63 x 51 - weight 24 Kg (AISI316)

(the weight refers to the package only, without the pump)

Any chromatic variations in our polypropylene and PVDF products are due to the special mixtures of the raw materials used. The use of high quantities of, respectively, glass and carbon additives, results in a unique aesthetic that does not affect the quality of the product in any way. Quite the opposite, it highlights its highly technological nature, to the benefit of its performance.

MAIN APPLICATION SECTORS PRODUCTION AND STORAGE PAINT INDUSTRY TEXTILE AND LEATHER **≥** WATER AND SLUDGE TREATMENT CERAMIC, STONE, MARBLE, GLASS AND MINING INDUSTRY



AIR-OPERATED DOUBLE DIAPHRAGM PUMPS



Specifications and types



BOXER PUMPS CODES ENCODING

ex. IB50-P-HTTPV--

Internal distributor, Boxer 50, PP casing, Hytrel® air side diaphragm, PTFE product side diaphragm, PTFE balls, PP ball seats, Viton® o-ring.

ı	IB50-	Р	Н	T	T	Р	٧	-	-
INTERNAL DISTRIBUTOR	PUMP MODEL	DAMPER PUMP	AIR-SIDE DIAPHRAGM	PRODUCT-SIDE DIAPHRAGM	BALLS	BALL SEATS	0-RING	SPLIT MANIFOLD	CONDUCT VERSION
1	B7 Boxer 7 B15 Boxer 15 MICR Microboxer MIN Miniboxer B50 Boxer 50 B81 Boxer 81 B90 Boxer 90 B100 Boxer 100 B150 Boxer 150 B251 Boxer 251 B252 Boxer 502 B502 Boxer 502 B522 Boxer 503	P - Polypropylene FC - PVDF+CF PC - PP+CF AL - Aluminium A - AISI 316	N - NBR D - EPDM H - Hytrel M - Santoprene	T - PTFE	T - PTFE A - AISI 316 D - EPDM N - NBR	P - Polypropylene F - PVDF A - AISI 316 I - PE-UHMW R - PPS-V L - Aluminium	D - EPDM V - Viton® N - NBR T - PTFE S - Silicone	X* 3* Y* J* W*	C* Z*

^{*}X = split manifold

C = version CONDUCT for standard ATEX ZONE 1 Ex II 2/2GD c IIB T135°C

Z = version for standard IECEx

(both only on request)



^{*3 = 3°} central hole on manifold

^{*}Y = "NPT" thread

^{*}J = spacer on shaft

^{*}W = clamp manifold (all only on request)