Holtest

SERIES 368 - Holtest Three-Point/Two-Point Bore Micrometers

- Titanium-coated measuring pins on the three-point type (over 6 mm range models) provide excellent durability and impact resistance and allow the instrument to measure right to the bottom of a blind hole.
- Three-point bore micrometer with measuring range 6 mm or larger allows stable measurement through automatic centering.
- Can measure deep holes using an Extension rod (optional) which is available on models over 6 mm (.275") measuring range.
- Ratchet Stop ensures constant-force, repeatable measurement.
- Optional setting rings are available for setting the instrument accurately before measurement (see pages



Specifications

Metric	

Code No.	Range	Graduation	Accuracy*	Extension rod (optional accessory)			
Two-point							
368-001	2 - 2.5 mm		±2 μm (range 2 μm)	_			
368-002	2.5 - 3 mm	±2 μm (range 2 μm)					
368-003	3 - 4 mm						
368-004	4-5 mm						
368-005	5 - 6 mm						
Three-point							
368-161	6-8 mm		±2 μm (range 2 μm)	952322			
368-162	8-10 mm	0.001 mm					
368-163	10 - 12 mm						
368-164	12 - 16 mm	12 um/(2000 2 um)		952621			
368-165	16 - 20 mm			932021			
368-166	20 - 25 mm						
368-167	25 - 30 mm			952622			
368-168	30 - 40 mm						
368-169	40 - 50 mm		±3 µm (range 3 µm)				
368-170	50 - 63 mm		±3 µm (range 3 µm)	952623			
368-171	62 - 75 mm						
368-172	75 - 88 mm	0.005 mm					
368-173	87 - 100 mm						
368-174	100 - 125 mm						
368-175	125 - 150 mm						
368-176	150 - 175 mm						
368-177	175 - 200 mm		±5 µm (range 5 µm)				
368-178	200 - 225 mm		±5 μm (range 5 μm)				
368-179	225 - 250 mm						
368-180	250 - 275 mm						
368-181	275 - 300 mm						

^{*} Accuracy specifications apply to the whole length of the measuring pins, and are given both in terms of the limits of deviation of a measurement and the total width of the deviation range (in parentheses).

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Optional Accessories

Code No.	Description				
Extension rods (refer to Specifications table)					
952322	100 mm				
952621	150 mm				
952622	150 mm				
952623	150 mm				



Rocker-arm bearing housing measurement using an extension



Measuring diameters down to 2 mm with the two-point



Ball-bearing inner-race inside diameter measurement.