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Optional Accessories

SERIES 157 – Optical Parallels

- Designed to inspect parallelism and flatness of micrometer measuring faces.
- Each set consists of 4 sizes to enable testing parallelism at quarter-turn positions of the micrometer spindle.



Specifications

Metric

Code No.	Range of micrometer to be checked	Sizes of parallels included in set	Diameter	Flatness	Parallelism	
157-903	0-25 mm	12.00, 12.12, 12.25, 12.37 mm	30 mm	0.1 μm	0.2 μm	
157-904	25 - 50 mm	25.00, 25.12, 25.25, 25.37 mm	30 111111			

incn						
Code No.	Range of micrometer to be checked	Sizes of parallels included in set	Diameter	Flatness	Parallelism	
157-901	0 - 1 "	.5000",.5062", .5125", .5187"	30 mm	0.1 um	0.2 um	
157-902	1-2"	1.0000", 1.0062", 1.0125", 1.0187"	30 111111	υ. ι μιιι	0.2 μπ	



SERIES 158 - Optical Flats

• Used for inspecting the flatness of very flat and reflective surfaces. A typical application is testing the measuring faces of gauge blocks for signs of wear or damage.



158-118

Specifications

Metric				
Code No.	Thickness	Diameter	Flatness grade	
158-117	12 mm	45 mm	0.2 µm	
158-118	12 111111		0.1 µm	
158-119	158-119		0.2 µm	
158-120	13111111	60 mm	0.1 µm	

Inch						
Code	No.	Thickness	Diameter	Flatness grade		
158-12	22	.5"	1.8"	.000004"		
158-12	24	.6"	2.4"	.000004		

